## Data sheet 6ES7412-5HK06-0AB0



SIMATIC S7-400H, CPU 412-5H, central processing unit for S7-400H and S7-400F/FH, 5 interfaces: 1x MPI/DP, 1x DP, 1x PN and 2 for sync modules, 1 MB memory (512 KB data/512 KB program)

General information	
Product type designation	CPU 412-5H PN/DP
HW functional status	1
Firmware version	V6.0
Product function	
Isochronous mode	No
Engineering with	
<ul> <li>Programming package</li> </ul>	As of STEP 7 V5.5 SP2 with HF1
CiR - Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	0 µs
Supply voltage	
Rated value (DC)	Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	1.6 A
from backplane bus 5 V DC, max.	1.9 A
from backplane bus 24 V DC, max.	150 mA; 150 mA per DP interface
from interface 5 V DC, max.	90 mA; At each DP interface
Power loss	
Power loss, typ.	7.5 W
Memory	
Type of memory	RAM
Work memory	
• integrated	1 Mbyte
<ul><li>integrated (for program)</li></ul>	512 kbyte
<ul><li>integrated (for data)</li></ul>	512 kbyte
expandable	No
Load memory	
expandable FEPROM	Yes; with Memory Card (FLASH)
<ul> <li>expandable FEPROM, max.</li> </ul>	64 Mbyte
<ul><li>integrated RAM, max.</li></ul>	512 kbyte
expandable RAM	Yes
expandable RAM, max.	64 Mbyte
Backup	
• present	Yes
with battery	Yes; all data
without battery	No
Battery	
Backup battery	
Backup current, typ.	180 μA; Valid up to 40°C

Backup current, max.	1 000 μΑ
Backup time, max.	Dealt with in the module data manual with the secondary conditions and the factors of influence
<ul> <li>Feeding of external backup voltage to CPU</li> </ul>	5 V DC to 15 V DC
CPU processing times	0.720.0.10.720
for bit operations, typ.	31.25 ns
for word operations, typ.	31.25 ns
for fixed point arithmetic, typ.	31.25 ns
for floating point arithmetic, typ.	62.5 ns
CPU-blocks	
DB	
Number, max.	6 000; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
Number, max.	3 000; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	3 000; Number range: 0 to 7999
• Size, max.	64 kbyte
ОВ	
Number, max.	see instruction list
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	4; OB 10-13
<ul> <li>Number of delay alarm OBs</li> </ul>	4; OB 20-23
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32-35
<ul> <li>Number of process alarm OBs</li> </ul>	4; OB 40-43
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55-57
<ul> <li>Number of startup OBs</li> </ul>	2; OB 100, 102
<ul> <li>Number of asynchronous error OBs</li> </ul>	9; OB 80-88
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
Nesting depth	
per priority class	24
additional within an error OB	1
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	· ·
<ul><li>present</li></ul>	Yes
	OFF
• Type	SFB
Number	SFB Unlimited (limited only by RAM capacity)
Number  S7 times	Unlimited (limited only by RAM capacity)
Number  S7 times  Number	
Number  S7 times  Number  Retentivity	Unlimited (limited only by RAM capacity) 2 048
Number  S7 times  Number  Retentivity  — adjustable	Unlimited (limited only by RAM capacity)  2 048  Yes
Number  S7 times  Number  Retentivity  — adjustable — preset	Unlimited (limited only by RAM capacity) 2 048
Number  S7 times  Number  Retentivity  adjustable  preset  Time range	Unlimited (limited only by RAM capacity)  2 048  Yes No times retentive
<ul> <li>Number</li> <li>S7 times</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>— preset</li> <li>Time range</li> <li>— lower limit</li> </ul>	Unlimited (limited only by RAM capacity)  2 048  Yes No times retentive  10 ms
<ul> <li>Number</li> <li>S7 times</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>— preset</li> <li>Time range</li> <li>— lower limit</li> <li>— upper limit</li> </ul>	Unlimited (limited only by RAM capacity)  2 048  Yes No times retentive
Number  S7 times  Number  Retentivity  adjustable  preset  Time range  lower limit  upper limit  IEC timer	Unlimited (limited only by RAM capacity)  2 048  Yes No times retentive  10 ms 9 990 s
● Number  S7 times  ● Number  Retentivity  — adjustable — preset  Time range — lower limit — upper limit  IEC timer  ● present	Unlimited (limited only by RAM capacity)  2 048  Yes No times retentive  10 ms 9 990 s  Yes
<ul> <li>Number</li> <li>S7 times</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>— preset</li> <li>Time range</li> <li>— lower limit</li> <li>— upper limit</li> <li>IEC timer</li> <li>present</li> <li>Type</li> </ul>	Unlimited (limited only by RAM capacity)  2 048  Yes No times retentive  10 ms 9 990 s  Yes SFB
● Number  S7 times  ● Number  Retentivity  — adjustable — preset  Time range — lower limit — upper limit  IEC timer  ● present	Unlimited (limited only by RAM capacity)  2 048  Yes No times retentive  10 ms 9 990 s  Yes

Flag	
• Size, max.	8 192 byte
Retentivity available	Yes
Retentivity available     Retentivity preset	MB 0 to MB 15
Number of clock memories	8; in 1 memory byte
Local data	o, in a montally byte
adjustable, max.	16 kbyte
• preset	8 kbyte
Address area	o hoyee
I/O address area	
• Inputs	8 kbyte
Outputs	8 kbyte
Process image	o noyse
Inputs, adjustable	8 kbyte
Outputs, adjustable	8 kbyte
• Inputs, default	256 byte
Outputs, default	256 byte
consistent data, max.	244 byte
Access to consistent data in process image	Yes
Subprocess images	
Number of subprocess images, max.	15
Digital channels	
• Inputs	65 536
— of which central	65 536
<ul><li>Outputs</li></ul>	65 536
— of which central	65 536
Analog channels	
• Inputs	4 096
— of which central	4 096
<ul><li>Outputs</li></ul>	4 096
— of which central	4 096
Hardware configuration	
Number of expansion units, max.	21
connectable OPs	47
Multicomputing	No
Interface modules	
<ul> <li>Number of connectable IMs (total), max.</li> </ul>	6
<ul> <li>Number of connectable IM 460s, max.</li> </ul>	6
<ul> <li>Number of connectable IM 463s, max.</li> </ul>	4; Single mode only
Number of DP masters	
• integrated	2
• via CP	10; CP 443-5 Extended
<ul> <li>Mixed mode IM + CP permitted</li> </ul>	No
via interface module	0
Number of IO Controllers	
• integrated	1
• via CP	0
Number of operable FMs and CPs (recommended)	
● FM	See manual Automation System S7-400H fault-tolerant systems. Limited by number of slots and number of connections
• CP, PtP	See manual Automation System S7-400H fault-tolerant systems. Limited by number of slots and number of connections
PROFIBUS and Ethernet CPs	14; Of which max. 10 CP as DP master
Slots	
required slots	2
Time of day	
Clock	
<ul> <li>Hardware clock (real-time)</li> </ul>	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
<ul> <li>Resolution</li> </ul>	1 ms
<ul> <li>Deviation per day (buffered), max.</li> </ul>	1.7 s; Power off

<ul> <li>Deviation per day (unbuffered), max.</li> </ul>	8.6 s; Power on
Operating hours counter	0.0 0, 1 0WG 0H
Number	16
Number/Number range	0 to 15
Range of values	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours
Granularity	1 h
• retentive	Yes
Clock synchronization	165
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes; As client
Time difference in system when synchronizing via	1.55,715 0.1511
• Ethernet, max.	10 ms; Via NTP
MPI, max.	200 ms
Interfaces	
Number of RS 485 interfaces	2
Number of other interfaces	2; Fiber-optic interface
Optical interface	No
1. Interface	
Interface type	MPI/PROFIBUS DP
Isolated	Yes
Interface types	103
• RS 485	Yes
Output current of the interface, max.	150 mA
Protocols	100 1101
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
MPI	INC
Number of connections	32; If a diagnostics repeater is used on the line, the number of connection
Transor of commediate	resources on the line is reduced by 1
	· · · · · · · · · · · · · · · · · · ·
• Transmission rate, max.	12 Mbit/s
Transmission rate, max.  Services	
Services	12 Mbit/s
Services — PG/OP communication	12 Mbit/s Yes
Services  — PG/OP communication  — Routing	12 Mbit/s  Yes Yes
Services  — PG/OP communication  — Routing  — Global data communication	12 Mbit/s  Yes Yes No
Services  — PG/OP communication  — Routing  — Global data communication  — S7 basic communication	Yes Yes No No
Services  — PG/OP communication  — Routing  — Global data communication  — S7 basic communication  — S7 communication	Yes Yes No No Yes
Services  — PG/OP communication  — Routing  — Global data communication  — S7 basic communication  — S7 communication  — S7 communication  — S7 communication, as client	Yes Yes No No Yes Yes Yes
Services  — PG/OP communication  — Routing  — Global data communication  — S7 basic communication  — S7 communication  — S7 communication  — S7 communication, as client  — S7 communication, as server	Yes Yes No No Yes Yes Yes Yes Yes Yes Yes Yes
Services  — PG/OP communication  — Routing  — Global data communication  — S7 basic communication  — S7 communication  — S7 communication  — S7 communication, as client  — S7 communication, as server  PROFIBUS DP master  • Number of connections, max.	Yes Yes No No Yes
Services  — PG/OP communication  — Routing  — Global data communication  — S7 basic communication  — S7 communication  — S7 communication  — S7 communication, as client  — S7 communication, as server  PROFIBUS DP master  • Number of connections, max.  • Transmission rate, max.	Yes Yes No No Yes Yes Yes Yes Yes Yes Yes Yes Yes Monostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s
Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master  • Number of connections, max.  • Transmission rate, max. • Number of DP slaves, max.	Yes Yes No No Yes
Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master  • Number of connections, max.  • Transmission rate, max.  • Number of DP slaves, max.  Services	Yes Yes No No Yes Yes Yes Yes Yes Yes Yes Yes Yes 16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s 32
Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master  • Number of connections, max.  • Transmission rate, max. • Number of DP slaves, max.  Services — PG/OP communication	Yes Yes No No Yes Yes Yes Yes Yes Yes Yes  16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s 32 Yes
Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master  • Number of connections, max.  • Transmission rate, max. • Number of DP slaves, max.  Services — PG/OP communication — Routing	Yes Yes No No Yes Yes Yes Yes Yes Yes Yes Yes Yes  16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s 32  Yes Yes
Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master  • Number of connections, max.  • Transmission rate, max. • Number of DP slaves, max.  Services — PG/OP communication — Routing — Global data communication	Yes Yes No No Yes Yes Yes Yes Yes Yes Yes  16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s 32  Yes Yes No
Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master  • Number of connections, max.  • Transmission rate, max. • Number of DP slaves, max.  Services  — PG/OP communication — Routing — Global data communication — S7 basic communication	Yes Yes No No Yes Yes Yes Yes Yes Yes Yes Yes  16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s 32  Yes Yes No No
Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master  • Number of connections, max.  • Transmission rate, max. • Number of DP slaves, max.  Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication	Yes Yes No No Yes Yes Yes Yes Yes Yes Yes Yes  16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s 32  Yes Yes No No No Yes
Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master  • Number of connections, max.  • Transmission rate, max. • Number of DP slaves, max.  Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication, as client	Yes Yes No No Yes Yes Yes Yes Yes Yes  16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s 32  Yes Yes Yes Yes Yes Yes Yes Yes Yes
Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master  • Number of connections, max.  • Transmission rate, max. • Number of DP slaves, max.  Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication, as client — S7 communication, as server	Yes Yes No No Yes Yes Yes Yes Yes  16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s 32  Yes Yes No No No Yes Yes Yes Yes Yes
Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master  • Number of connections, max.  • Transmission rate, max. • Number of DP slaves, max.  Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication, as client — S7 communication, as server — Equidistance	Yes Yes No No Yes Yes Yes Yes  16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s 32  Yes Yes Yes No No No Yes Yes Yes Yes Yes Yes
Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication, as client — S7 communication, as server  PROFIBUS DP master  • Number of connections, max.  • Transmission rate, max. • Number of DP slaves, max.  Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication, as client — S7 communication, as server	Yes Yes No No Yes Yes Yes Yes Yes  16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s 32  Yes Yes No No No Yes Yes Yes Yes Yes

Activation/deactivation of DP slaves	No
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	No
— DPV1	Yes
Address area	165
	2 kbyte
— Inputs, max.	
— Outputs, max.	2 kbyte
User data per DP slave	044 h. 4-
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	N C C CON DD I
Number of connections	No configuration of CPU as DP slave
2. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes; Autosensing
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	No
Interface types	
• RJ 45 (Ethernet)	Yes
<ul> <li>Number of ports</li> </ul>	2
integrated switch	Yes
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	No
PROFINET CBA	No
<ul> <li>PROFIBUS DP master</li> </ul>	No
<ul> <li>PROFIBUS DP slave</li> </ul>	No
Open IE communication	Yes
Web server	No
<ul> <li>Point-to-point connection</li> </ul>	No
Media redundancy	Yes
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— S7 communication	Yes
<ul> <li>Isochronous mode</li> </ul>	No
— Shared device	Yes; Single mode only
<ul> <li>Prioritized startup</li> </ul>	No
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	256; In redundant mode via both interfaces
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	No
<ul> <li>— IO Devices changing during operation (partner ports), supported</li> </ul>	No
<ul> <li>Device replacement without swap medium</li> </ul>	Yes
— Send cycles	250 μs, 500 μs, 1 ms, 2 ms, 4 ms
— Updating time	250 µs to 512 ms, minimum value depends on the number of configured user
Address area	data and the configured single or redundant mode
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data consistency, max.	1 024 byte
Open IE communication	
Number of connections, max.	46
Local port numbers used at the system end	0, 20, 21, 25, 102, 135, 161, 34962, 34963, 34964, 65532, 65533, 65534,
·	65535

Keep-alive function, supported	Yes
3. Interface	
	DDAEIDIIS DD
Interface type	PROFIBUS DP
Interface types	V
• RS 485	Yes
Output current of the interface, max.	150 mA
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
PROFIBUS DP master	
<ul> <li>Number of connections, max.</li> </ul>	16
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
Number of DP slaves, max.	64
Services	
— PG/OP communication	Yes
— Routing	Yes
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	No
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
— Equidistance	No
— Isochronous mode	No
— SYNC/FREEZE	No
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	No
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	No
— DPV0	Yes
— DPV1	Yes
Address area	
— Inputs, max.	4 kbyte
— Outputs, max.	4 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
4. Interface	,
Interface type	Pluggable synchronization submodule (FO)
Plug-in interface modules	Synchronization modules 6ES7960-1AA06-0XA0 or 6ES7960-1AB06-0XA0
5. Interface	,
Interface type	Pluggable synchronization submodule (FO)
Plug-in interface modules	Synchronization modules 6ES7960-1AA06-0XA0 or 6ES7960-1AB06-0XA0
Protocols	Cynomical Edition in Oddies of Stor Transcription of the Orable Table OAA0
Redundancy mode  Modia radundancy	
Media redundancy	200 mg
Switchover time on line break, typ.	200 ms
— Number of stations in the ring, max.	50
SIMATIC communication	Voc
• S7 routing	Yes
Open IE communication	Variable translated PROFINET in Community Community
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
Number of connections, max.	46
— Data length, max.	32 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes; Via integrated PROFINET interface or CP 443-1 and loadable FBs
<ul><li>Number of connections, max.</li></ul>	46
— Data length, max.	32 kbyte; 1 452 bytes via CP 443-1 Adv.
• UDP	Yes; via integrated PROFINET interface and loadable FBs
<ul><li>Number of connections, max.</li></ul>	46

— Data length, max.	1 472 byte
Web server	
• supported	No
Isochronous mode	
Equidistance	No
communication functions / header	
PG/OP communication	Yes
<ul> <li>Number of connectable OPs without message processing</li> </ul>	47
Number of connectable OPs with message processing	47; When using Alarm_S/SQ and Alarm_D/DQ
Data record routing	Yes
Global data communication	
• supported	No
S7 basic communication	
communication function / S7 basic communication	No
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
User data per job, max.	64 kbyte
User data per job (of which consistent), max.	462 byte; 1 variable
S5 compatible communication	
• supported	Yes; (via CP max. 10 and FC AG_SEND and FC AG_RECV)
User data per job, max.	8 kbyte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	240 byte
Number of simultaneous AG-SEND/AG-RECV orders per	64/64
CPU, max.	
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
Number of connections	
• overall	48
<ul> <li>usable for PG communication</li> </ul>	
<ul> <li>reserved for PG communication</li> </ul>	1
<ul> <li>adjustable for PG communication, max.</li> </ul>	0
<ul> <li>usable for OP communication</li> </ul>	
<ul> <li>reserved for OP communication</li> </ul>	1
<ul> <li>adjustable for OP communication, max.</li> </ul>	0
<ul> <li>usable for S7 basic communication</li> </ul>	
<ul> <li>reserved for S7 basic communication</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, max.</li> </ul>	0
<ul> <li>usable for S7 communication</li> </ul>	
<ul><li>reserved for S7 communication</li></ul>	0
<ul><li>— adjustable for S7 communication, max.</li></ul>	0
<ul><li>usable for routing</li></ul>	
<ul> <li>reserved for routing</li> </ul>	0
— adjustable for routing, max.	0
S7 message functions	
Number of login stations for message functions, max.	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm,
Symbol related massages	Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC) No
SYMbol-related messages SCAN procedure	No
SCAN procedure  Program alarms	Yes
Process diagnostic messages	Yes
Process diagnostic messages simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
Number of instances for alarm 8 and S7 communication	600
<ul> <li>Number of instances for alarm 8 and 57 communication blocks, max.</li> </ul>	000
• preset, max.	300
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	16
Test commissioning functions	
Status block	Yes
Catao bioon	100

Single step	Yes
Number of breakpoints	16
Status/control	
Status/control variable	Yes; Up to 16 variable tables
<ul><li>Variables</li></ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	70
Forcing	
<ul><li>Forcing</li></ul>	Yes
<ul> <li>Forcing, variables</li> </ul>	Inputs/outputs, bit memories, distributed I/Os
Number of variables, max.	256
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— adjustable	Yes
— preset	120
Service data	
• can be read out	Yes
EMC	
Emission of radio interference acc. to EN 55 011	
<ul> <li>Limit class A, for use in industrial areas</li> </ul>	Yes
Limit class B, for use in residential areas	No
configuration / header	
Configuration software	
• STEP 7	Yes
configuration / programming / header	
<ul> <li>Command set</li> </ul>	see instruction list
<ul> <li>Nesting levels</li> </ul>	7
<ul> <li>Access to consistent data in process image</li> </ul>	Yes
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
configuration / programming / number of simultaneously activ	ve SFC / header
— RD_REC	8
— WR_REC	8
— WR_PARM	8
— PARM_MOD	1
— WR_DPARM	2
— DPNRM_DG	8
— RDSYSST	8
— DP_TOPOL	1
configuration / programming / number of simultaneously activ	ve SFB / header
— RDREC	8
— WRREC	8
Know-how protection	
User program protection/password protection	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	50 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	995 g
last modified:	9/7/2023 🗗

